

**CLAIMS**

1. A process for the manufacture of a hydrogen storage material, the process  
5 comprising comminuting a source of magnesium under a reducing atmosphere for a time  
sufficient to produce particles of a required particle size and crystallite size, and  
introducing at least one reducible PGM compound; wherein the at least one PGM  
compound is substantially reduced during comminution, and distributed substantially at  
the surface of the particles.
- 10 2. A process according to claim 1, wherein the reducing atmosphere comprises  
hydrogen.
3. A process according to claim 1 or claim 2, wherein the source of magnēsium  
15 comprises magnesium metal, magnesium hydride or an alloy or intermetallic compound,  
or hydrided alloy or hydrided intermetallic compound of magnesium with one or more  
other metals.
4. A process according to any preceding claim, wherein comminution is carried out  
20 using a ball mill.
5. A process according to any preceding claim, wherein the at least one reducible  
PGM compound is introduced towards the end of the comminution step.
- 25 6. A process according to any preceding claim, wherein the at least one reducible  
PGM compound comprises an oxide, a hydrated oxide, a halide or other salt, or any  
mixture thereof.
7. A process according to claim 6, wherein the at least one reducible PGM  
30 compound comprises PdO, PdO.H<sub>2</sub>O, palladium black, ruthenium black or RuO<sub>2</sub>.

8. A process according to any preceding claim, wherein the particles have an average particle size of less than 100 $\mu$ m.

5 9. A process according to any preceding claim, wherein the particles have an average crystallite size of less than 100nm.

10. A hydrogen storage material prepared by a process according to any preceding claim.

REPLACED BY  
ART 34 AMDT